



LIMEHOUSE
BOARD



TECHNICAL INFORMATION

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Boxes

Stationery boxes

We keep an extensive range of 4 point glued stationery boxes (separate tray & lids). The most popular solid board box size is: **305 x 216 x 56mm** which packs 500 sheets of A4 letter headings.

We also stock corrugated **12" x 9" x 9"** cartons used to pack 5 reams of paper.

Both items are available in white or brown. Other box sizes are available on request.

Cake boxes

We can supply cake boxes from size: **206 x 206 x 63** up to **410 x 410 x 63**.

Please contact the sales office for the full range.

Corrugated sheet

Available in a large range of corrugated wall thicknesses e.g **125 kraft / 125 test / 125 'B' flute**.

Used in the manufacture of:

- Corrugated boxes
- General packaging (interleaving layer sheets)

Display Board

Available in 2 sided white (grey & white centre), in caliper range **1000-3000 microns**.

Used in the manufacture of:

- Show card mounting
- Hanging displays

Fruit and Vegetable baskets

These are mainly used for collecting fruit at "pick your own" farms.

Currently we manufacture:

6lb (2.72 kgs)

8lb (3.64 kgs)

12lb (5.45 kgs)

Supplied in plain or printed two colours on all four sides. We can also supply single colour lids for the baskets to identify the contents, these are mainly used in the mushroom trade.

Greyboard - Unlaminated

Range from **500 - 1600 microns 355 - 1040 gsm**
(can be supplied 1 or 2 sided brown dyed).

Used in the manufacture of:

- Panels in upholstered furniture
- Office screens
- Stationery pad backs
- Box making

Greyboard - Laminated

Range from **1750 - 4000 microns 1075 - 2460 gsm**

Can be supplied in paper lined laminations e.g white, kraft & black.

Used in the manufacture of:

- Loose leaf folders & lever arch files
- Hard backed books
- Presentation boxes

Coated white lined greyboard & folding boxboard

Available in caliper range **226 - 850 microns 190 - 650 gsm**

Primarily used in the manufacture of:

- 2-6 colour printed folding cartons

Kraft Lined Chipboard/greyboard

Available in caliper range **700 - 3000 microns 580 - 2075 gsm**

We supply in both glazed & unglazed kraft liner.

Used in the manufacture of:

- Commercial & MOD (def stan 81/1 edition 4) rigid boxes
- Picture frame backing boards

We also can provide a wide variety of laminated boards used in industries varying from picture framing through to specialized laminations for the food industry.

Diecutting

Roller press

Max input size: **3000 x 2000 m/m**.

For simple diecut shapes, no creases.

Deritend diecutter

Max input size: **1130 x 1450 m/m**

Diecuts board from 1000 microns e.g interleaving boards & trays.

Runs at approx 3000 shts per hour.

Asahi 1020 flat bed

Max input size: **730 x 1020 m/m**

Diecuts paper & board from approx 115 gsm. Suitable for diecutting board .
for carton manufacture. Requires matrix for folding.

Guillotining

Max input size: **1500 x 1500 m/m** (+/- 1 m/m tolerance)

We offer a quick cutting service, & usually will be able to supply within 10 days.

Laminating

Max finished size: **1350 x 3000 m/m**

Available in caliper range **700 - 4500 microns 500 - 3400 gsm**

The laminator runs on 2 shifts and produces approximately 100 tonnes per week.

Rereeling, coiling & reel edge protection

Max input width: **2200 m/m**

We can rewind paper & board for slitting for either cardboard tube manufacture or coils for making reel edge protection (REPs - also an lbm conversion product).

Rotary cutting

Min finished size: **85 x150 m/m** (+/- 0 m/m tolerance)

A specialized cutting facility, mainly for bookbinding.

Sheeting

Max finished size: **2200 x 4000 m/m**

We have 2 sheeters, to offer both paper & board sheeting from reel stock, as well as sheeting from customers' own stock.

CONTACT



If you require any further information with regard to any of our products or services please contact **Shaun Hough** on the contact details opposite.

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